

Linear Measuring Technology

Absolute magnetic measurement system
Sensor head, magnetic band

Limes LA50 / BA5

Measuring length max. 20 m
Resolution min. 10 µm



The non-contact absolute magnetic linear measurement system LA50 / BA5 - made up of the sensor head LA50 and of the magnetic band BA5 - reaches a resolution up to 10 µm with a maximum distance of 1.5 mm between the sensor and the band.

SSI CANopen

DC 10 ... 30 V	20 m	1,5 mm	4 m/s	0.01 mm	IP40			-10° ... +70°C	
Power supply	Max. measuring length	Max. distance to measuring tape	Max. speed	High resolution	Protection	Reverse polarity protection	Shock / vibration resistant	Temperature range	Magnetic sensor

Robust and versatile

- Resolution 0.01 mm / measuring lengths max. 20 m
- Rugged die-cast zinc housing
- Position changes are also detected when de-energised no referencing movement required – no wear
- Automatic distance detection in case of too high distance between the sensor and the magnetic band
- Masking tape protecting the magnetic band
- Address, baud rate, bus termination can be modified via microswitches
- Interfaces: SSI, CANopen

Easy installation

- Simple glued assembly of the magnetic band
- Large mounting tolerances
- Requires very little installation space
- LED warning signals in case of too weak magnetic field

Order code
Magnetic sensor Limes LA50

8.LA50 . 12X1
 Type a b c d

- | | | | |
|--|---|---|--|
| a Model
1 = IP40, Standard | c Output circuit / Power supply
1 = SSI 25 bit Gray-Code / 10 ... 30 V DC
3 = CANopen / 10 ... 30 V DC | d Type of connection
1 = cable, PUR, 1.5 m length | Stock types
8.LA50.1211
8.LA50.1231 |
| b baud rate
2 = Standard (CANopen, 250 k)
other baud rates on request | | | |

Order code
Magnetic band Limes BA5

8.BA5 . 20 . 010 . XXXX
 Type a b

- | | | |
|------------------------------|---|---|
| a Width
20 = 20 mm | b Length
0010 = 1 m 0060 = 6 m
0020 = 2 m 0100 = 10 m
0040 = 4 m 0200 = 20 m
0050 = 5 m | Stock types
8.BA5.20.010.0200 |
|------------------------------|---|---|

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Accessories	Order No.
SSI display type 570 Positionierzähler 6-digit	with 2 relay outputs and serial interface DC power supply 0.570.010.305
	with 2 fast switch outputs AC/DC power supply 0.570.011.E00
	with scalable analogue output AC/DC power supply 0.570.012.E90
	RS232 / RS485 interface AC/DC power supply 0.570.012.E05

Further accessories can be found in the accessories section or in the accessories area of our website at: www.kuebler.com/accessories.
Additional connectors can be found in the connection technology section or in the connection technology area of our website at: www.kuebler.com/connection_technology.

Technical data

Mechanical characteristics	
Weight	ca. 0.19 kg [6.70 oz]
Working temperature	-10°C ... +70°C [+14°F ... +158°F]
Storage temperature	-25°C ... +85°C [-13°F ... +185°F]
Protection	IP40 acc. to DIN 60529
Housing	Die-cast zinc
Max. traverse speed	
permanent absolute positions reading	4 m/s
Shock resistance to EN 60068-2-27	5000 m/s ² , 1 ms
Vibration strength to EN 60068-2-6	300 m/s ² , 10 ... 2000 Hz
Distance sensor / magnetic band	0.1 ... 1.5 mm (recommended 0.5 mm)
Measuring length	max. 20 m
Type of connection (Standard)	cabel PUR 1.5 m, open cable ends

Electrical characteristics	
Power supply	10 ... 30 V DC ±10%
Residual ripple	< 10 %
Current consumption	max. 150 mA
Reverse polarity protection	yes
Short circuit proof	yes
CE compliant acc. to	EMC guideline 2004/108/EC
RoHS compliant acc. to	guideline 2011/65/EU

Accuracy	
Measuring principle	absolute
System accuracy at 20°C [+68°F]	± (150 + 20 x L) µm L = measuring length in meters
Repeat accuracy	±1 Increment
Resolution	0.01 mm

SSI interface	
Output driver	RS485 transceiver type
Permissible load / channel	max. 20 mA
Signal level	HIGH typ. 3.8 V LOW at I _{Load} = 20 mA typ. 1.3 V
Clock rate	25 bit
Code	Binary/Gray
SSI clock rate	80 kHz ... 0.4 MHz
Monoflop time	≤ 40 µs
Data refresh rate	≤ 250 µs

CANopen interface	
Interface	CAN High-Speed acc. to ISO 11898, Basic and Full CAN, CAN specification 2.0 B
Protocol	Binary
Resolution	10 µm
Code	Binary/Gray
Baud rate	250 kbit/s; 125 ... 1000 kbit/s configurable
Termination	yes/no via rotary switch

Magnetband Limes BA5	
Pole gap	5 mm from pole to pole
Dimensions	width 20 mm thickness 1.8 mm incl. masking tape
Relative linear expansion	$\Delta L \propto \alpha \times \Delta \delta$ $\Delta \delta$ = relative temperature change based on 20°C [+68°F] in °K L = measuring length in meters
Temperature coefficient α	16×10^{-6} 1/K
Working temperature	-20°C ... +65°C [-4°F ... +149 °F] (in case of mounting with adhesive tape only)
Storage temperature	-20°C ... +80°C [-4°F ... +176°F]
Mounting	adhesive joint
Additional length	100 mm in order to obtain an optimal measuring result, the magnetic band should be about 0.1 m longer than the required measuring length
Bending radius	≥ 150 mm (when mounted solely with adhesive tape)

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Terminal assignment

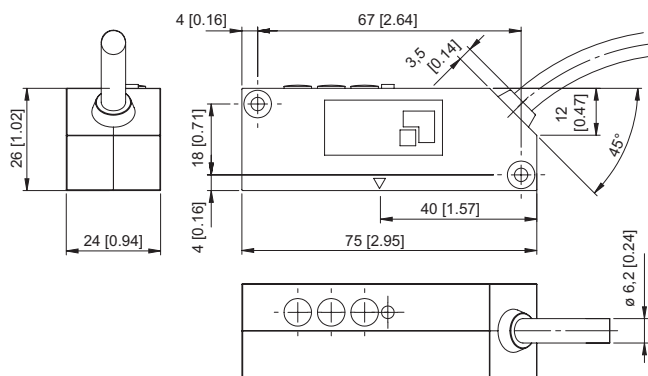
Output circuit	Type of connection	cable										
1 (SSI)	1	Signal:	0 V	+V	D+	D-	C+	C-	-	-	⊥	
		cable colour:	WH	BN	YE	OR	GN	PK	GY	BK	shield ¹⁾	
2 (CANopen)	1	Signal:	0 V	+V	CAN_H	CAN_L	-	-	-	-	⊥	
		cable colour:	WH	BN	YE	OR	GN	PK	GY	BK	shield ¹⁾	

- +V: Encoder power supply +V DC
- 0 V: Encoder power supply ground GND (0V)
- C+, C-: Clock signal
- D+, D-: Data signal

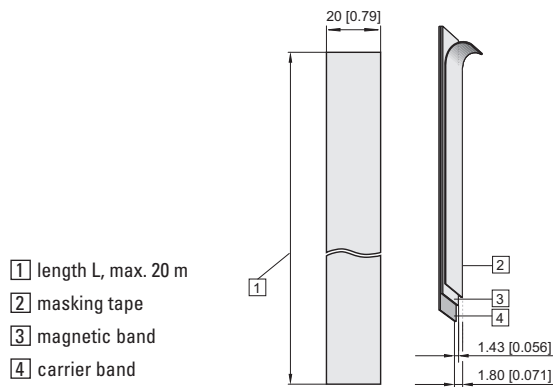
Dimensions

Dimensions in mm [inch]

Sensor head Limes LA50

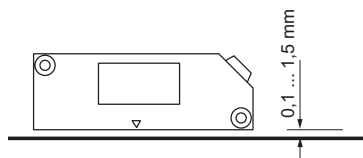


Magnetic band Limes BA5

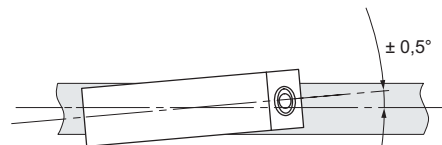


Permissible mounting tolerances

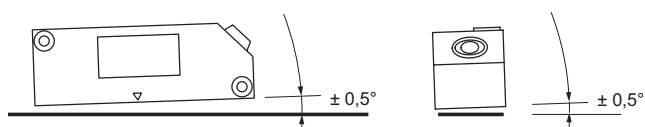
Distance sensor / magnetic band



Torsion



Tilting



Offset

